

**MICHIGAN STATE**  
**UNIVERSITY**

# Alpha Presentation

## Aircraft Assembly Line Simulator

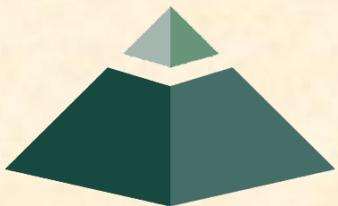
The Capstone Experience

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Fall 2013



*From Students...  
...to Professionals*

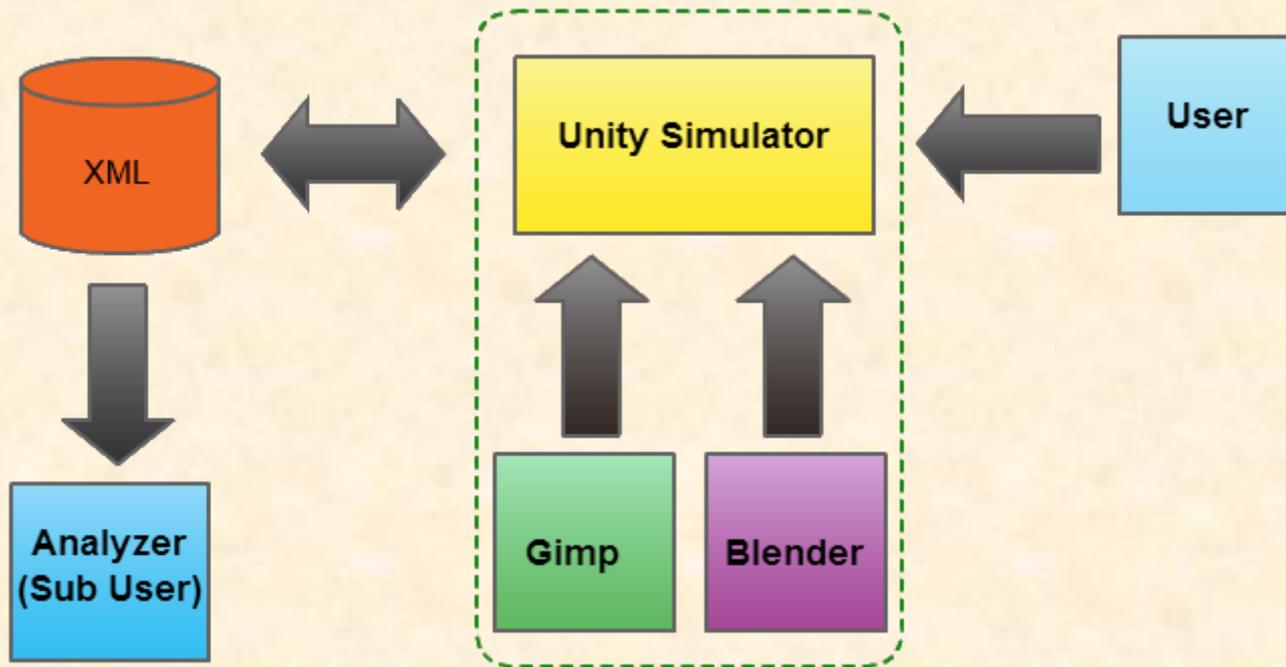
# Project Overview

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- Create a 3D simulation of a Boeing assembly line.
- Compile important data about the construction process.
- Use this data to optimize the design of the assembly line, improving safety and efficiency.



# System Architecture



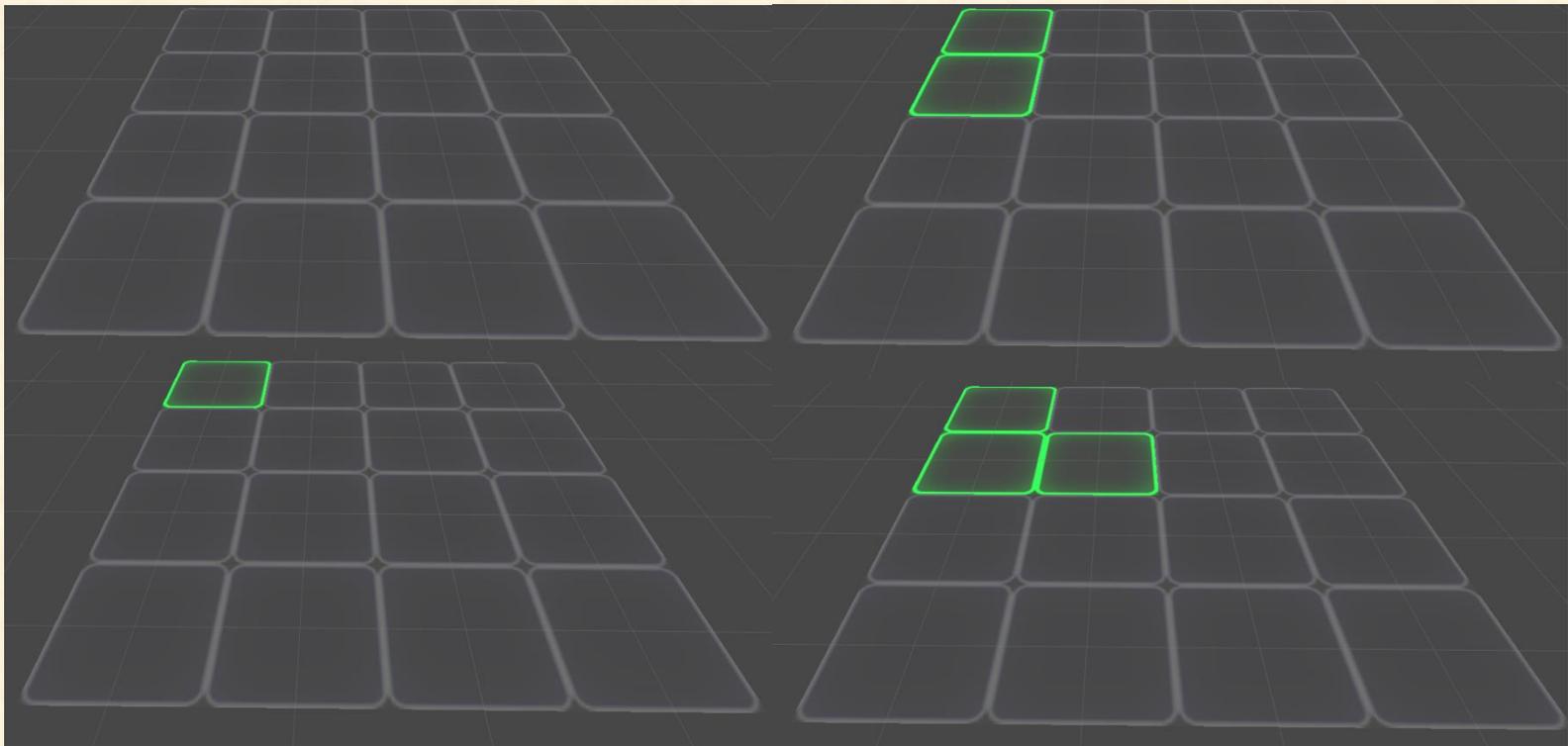
# Title Screen



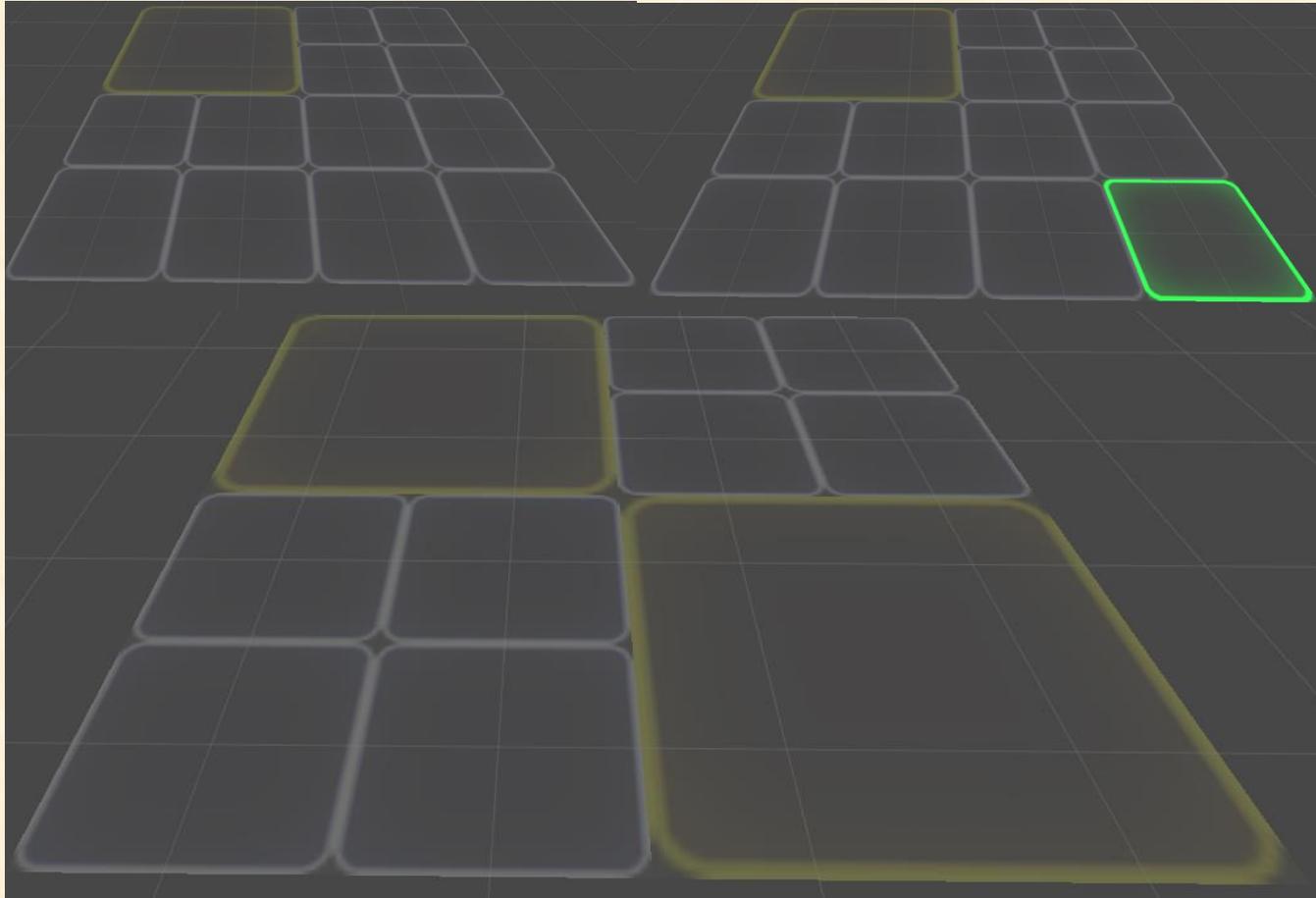
- “Load” button to load previous assembly lines



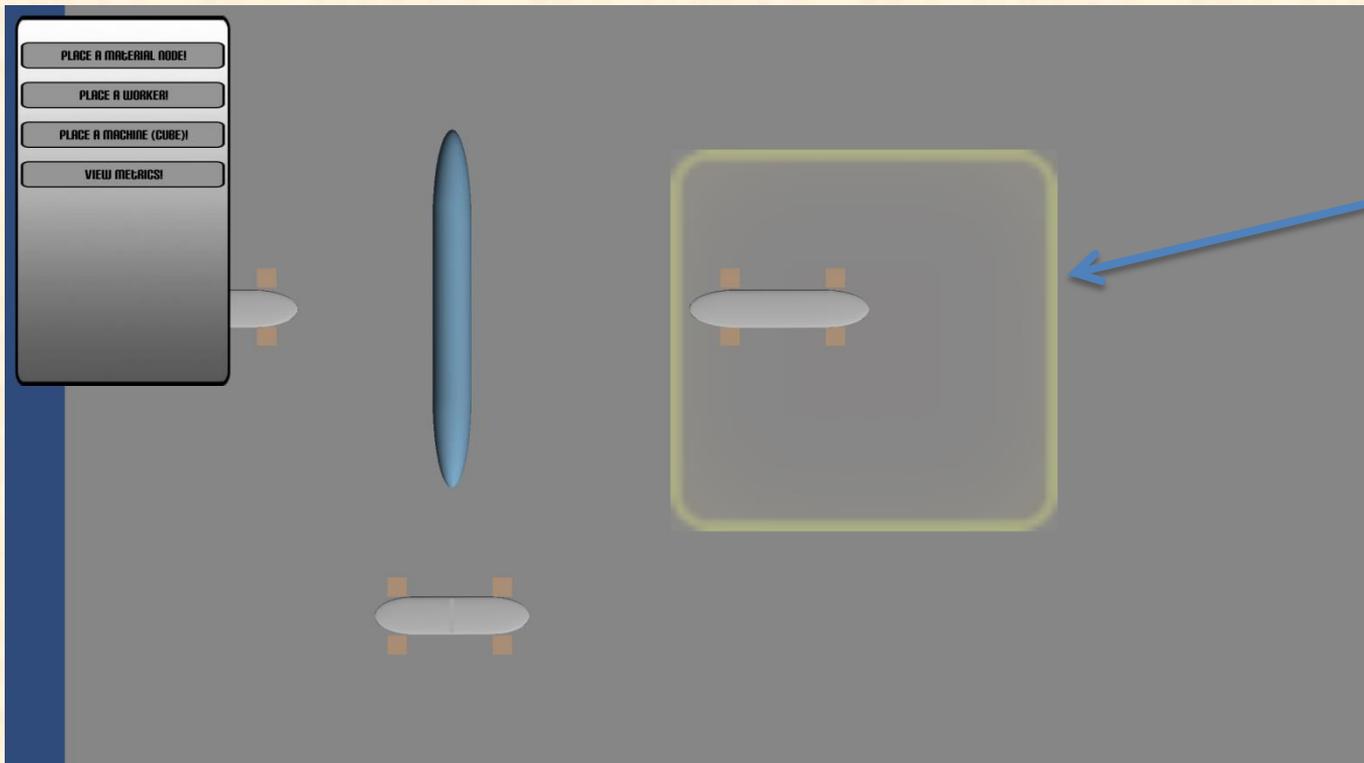
# Grid System



# Grid System



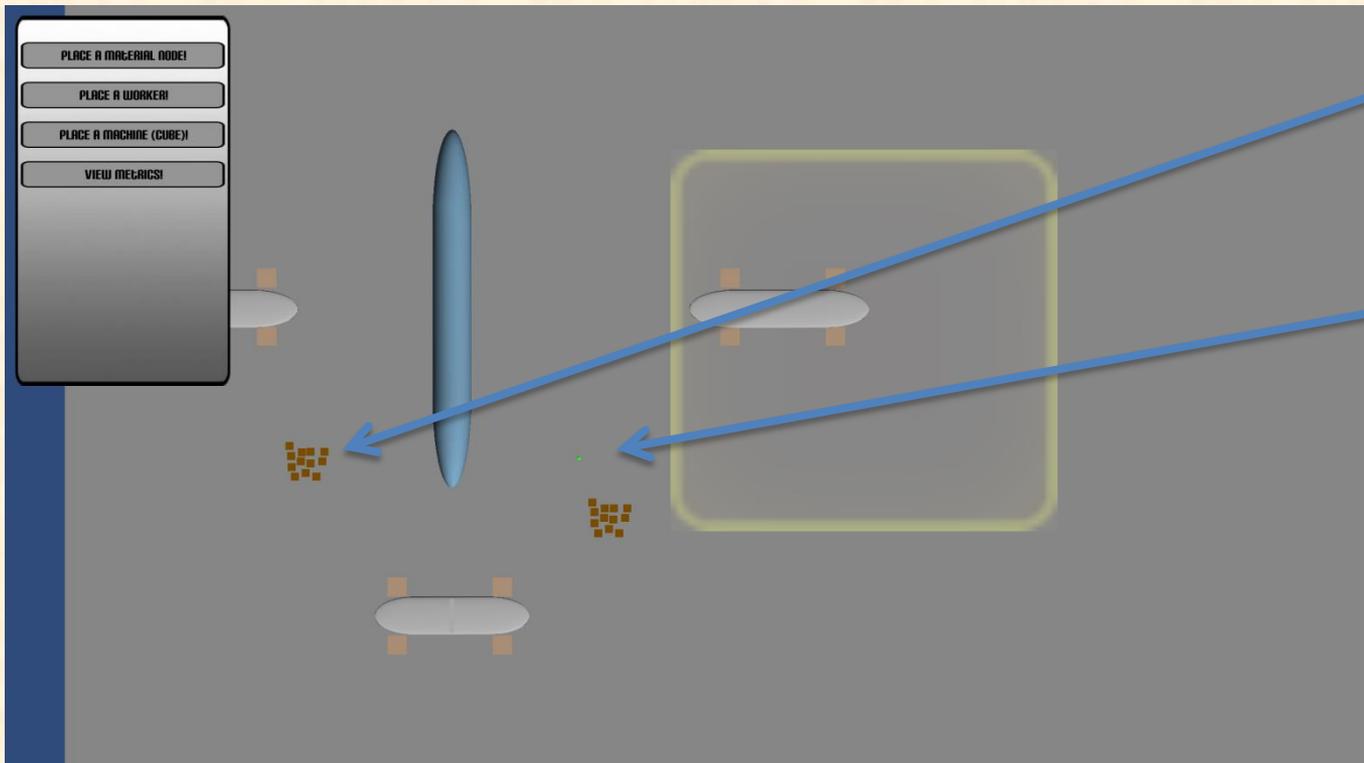
# Asset Placement Screen



- Construction starts
- One zone has been instantiated



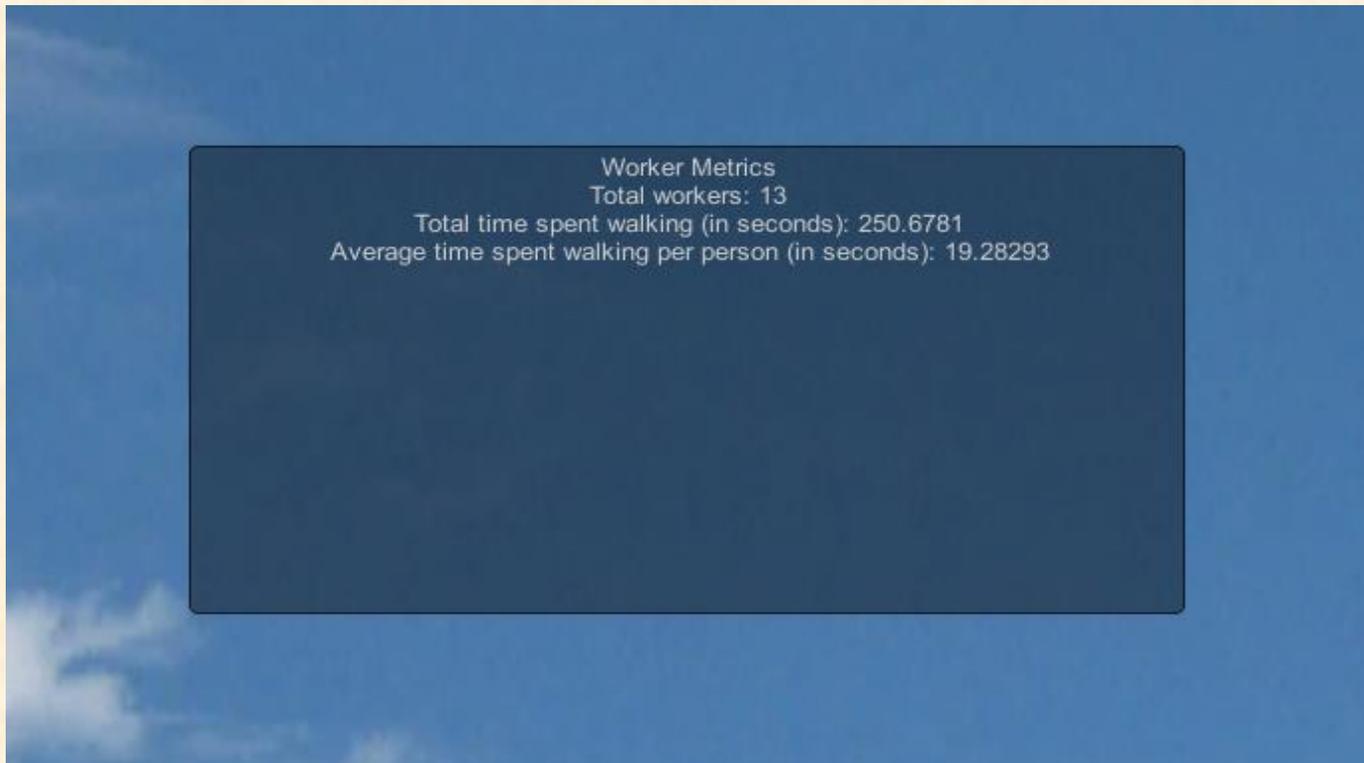
# Asset Placement Screen



- Dynamic placement of material piles
- Dynamic place of workers



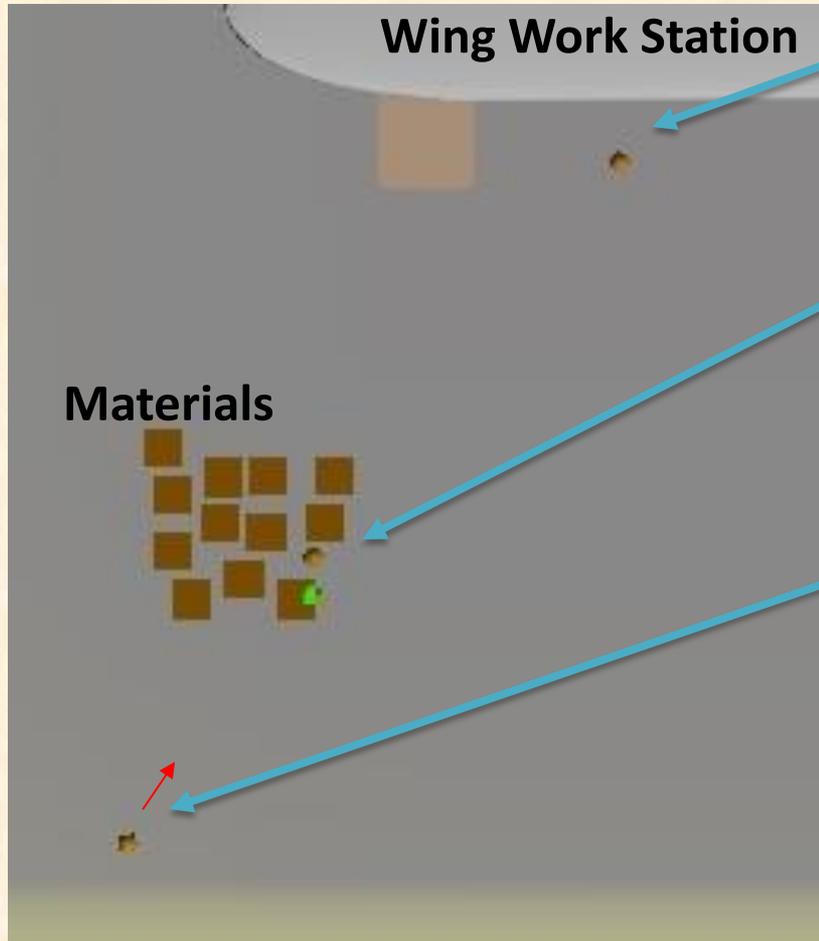
# Metrics Screen



- Metrics Readout
  - Total workers
  - Total moving time in man hours
  - Average moving time per worker



# Worker States



- **Work State**
  - Consumes a carried material
  - Progresses the wing's completion
- **Pick Up Material State**
  - Adds a material to the worker's possession
  - Allows worker to do work
- **Walk to Material State**
  - Not carrying any material
  - Cannot do work
- **Other Worker States...**
  - Go to the restroom
  - Go to the break room
  - Go to the cafeteria



# What's left to do?

- Zone Managers
  - Currently each individual worker manages itself
- More Robust Metric Tracking
- More In-depth Aircraft Component Assembly Simulation
- Start/Pause Functionality
- Aircraft Transition Between Work Zones
- Add Robots and Machinery
- Saving/Loading

